



4 Cavity Fully Automatic Blowing Bottle Machine BM-A4



BM-A4 Full automatic blowing bottle machine is suitable for producing PET/PE and PP plastic containers and bottles in all shapes. It is widely used to produce the carbonated bottle, mineral water, pesticide bottle oil bottle cosmetics, wide-mouth bottle and hot fill bottle etc.

1. Reasonable design, full automatic control, save power and labor. Adopt high quality components.
2. Feeding system carries the performs by robot automatically.
3. Infrared oven heater adopts the quartz lamp to heat the PET tube.
4. Fully automatic process with low investment, high efficiency, quick and safe operation, easy for trouble-shooting, maintenance and other benefits.
5. We have perfect service after sales.

Technical Parameters

Model	BM-A4	
Productivity	Depend on bottle design	3200-4000PCS/H
Product type	Body diameter	20mm-100mm
	Height	50mm-310mm
	Neck diameter	15mm-38mm
Mold	Cavity	4cavities
	Mold thick	240mm
	Mold	500*500mm
Main machine power	Electrical source power	380v 3Phase /220v 3Phase 50/60HZ
	Rated Power	49kw
	Really use power	14kw
Air source	LP air compressor	1.6m ³ /min 1.0MPa 1set (15KW)

	HP air compressor	1.0m ³ /min 3.0MPa 2sets (each set 11KW)
	Air dryer	2.0m ³ /min 3.0MPa 1set
Cooling water	Cooling water	15L/min
Size	L*W*H	1908*1858*1920mm
	Weight	3600kg
Auxiliary equipment (preform unscrambler)	L*W*H	276*106*186mm
	Weight	250kg