

## 2 Cavity Automatic Blow Moulding Machine BM-A2



- 1. Stable performance with advanced PLC.
- 2. Automatic preform conveyer to save human cost.
- 3. Preform self-rotation and infrared pre-heater revolution assure the even distribution of heat, which improve the bottle shaping rate, increase the production.
- 4. High adjusting performance to enable preheat the preform perfectly by adjust the voltage control area in the PLC, which could adjust the temperature of the infrared lights in the pre-heater, and keep the proper temperature and humidity invariable.

## **Technical Parameters**

Model	BM-A2	
Productivity	Depend on bottle design	1800-2000 pcs/h
Product type	Body diameter	≤100mm
	Height	≤310mm
	Neck diameter	18-38mm
Mold	Cavity	2cavity
	Mold thick	240mm
	Mold	260*240*370mm
Main machine power	Electrical source power	380V/220V 50/60Hz
	Rated Power	25KW
	Really use power	6-10KW
Air source	LP air compressor	1.0 m3/min 10kg

	HP air compressor	1.4 m3/min 30kg
	Air dryer	1.0 m3/min 30kg
Cooling water	Cooling water	10L/min
Size	L*W*H	1910*1858*1935mm
	Weight	2000Kg
Auxiliary equipment (pre-form unscrambler)	L*W*H	2000*950*2480mm
	Weight	250Kg
Resin available		PET